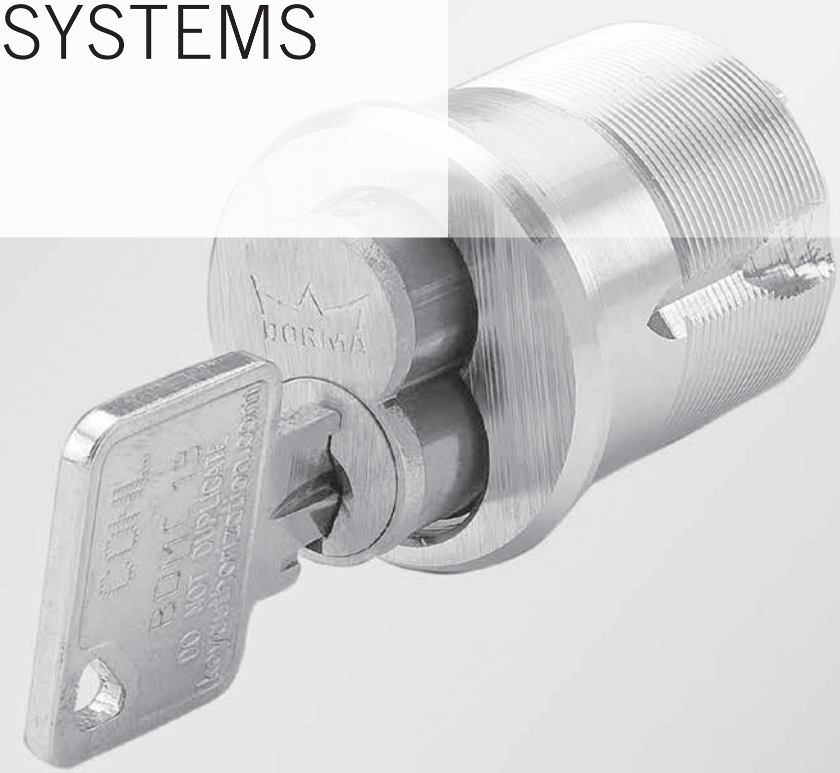
DORMA
KEY SYSTEMS



Standard, Small Format IC, and Patented Lock Cylinders & Key Systems

DORMA LOCK CYLINDERS & KEY SYSTEMS



A properly designed key system is crucial to creating a safe and secure building. Your key system needs to balance authorized access while maintaining security. DORMA is here to help.

One of the most important decisions that you will make when securing your facility is the design of your new key system. DORMA offers both products and master key design services to meet this critical need—from our patented serialized key control (SKC) key system to our experienced staff of locksmiths. DORMA can supply lock cylinders, keys, and complete key systems designed to meet your specifications. From a small office building to an extensive multicampus university, DORMA Key Systems are designed to meet your requirements and exceed your expectations.

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DORMA USA quality and environmental management systems in Reamstown, PA and Steeleville, IL are certified to ISO 9001:2008 and ISO 14001:2004.

QUICK FACTS

DORMA Master Key Systems

- DORMA uses state-of-the-art software combined with many years of experience to design a master key system unique to your specification.
- Both non-patented and patented serialized key control (SKC) products are available for both new and existing key systems.
- DORMA SKC products are an affordable solution to unauthorized key duplication.
- DORMA offers a wide range of products—from conventional mortise, rim, and key-in-lever cylinders to small format interchangeable cores (SFIC).
- DORMA understands that your key system is *yours*. We assist our clients daily by providing all of the information necessary to maintain and expand their key systems.

DORMA Master Key System Department

- The DORMA Master Key Department works with you to design a practical key system that balances your need for security and ease of management.
- The key system team includes ALOA registered locksmiths (RL). We understand how key systems work in the real world.
- A key system specification questionnaire ensures that you get the system you want and that your order is processed quickly and accurately.
- DORMA verifies authority and password protects all records before any key system information is transferred.
- DORMA policy recognizes the authorized end user's right to a transcript (bitting list) of the master key system.



- Industry standard terminology and symbols (BHMA, DHI, ALOA) are used to prevent miscommunication and ease the transition to a local service provider.
- All key system records are carefully maintained, allowing existing systems to be supported and extended for future expansion.
- The DORMA Master Key Department fields regular calls from end users seeking information and assistance to maintain and extend their key systems.

PRODUCT FEATURES

DORMA General Product Features

- DORMA factory key systems use high quality brass lock cylinders with nickel silver key blanks and bottom pins to maximize the life span.
- SFIC cylinders in industry standard keyways are available, as well as DORMA's patented SKC system.
- DORMA also offers a wide range of retrofit lock cylinders in popular keyways, enabling service to many existing key systems.

DORMA Serialized Key Control (SKC) Features

- DORMA's patented Serialized Key Control (SKC) products fill your need for easy cost effective protection from unauthorized key duplication.
- For maximum protection against unauthorized key duplication, DORMA SKC systems are protected by United States patent law until the year 2025.
- DORMA SKC systems use a web-based key tracking system. Every key has a unique laser-etched serial number.
- DORMA uses a network of local certified key cutters (CKC program) to provide local service and support for your SKC or standard key system.
- DORMA's SKC institutional key cutter (IKC) program also supports end users who have their own in-house locksmiths.
- The SKC system allows you to mix standard lock cylinders with small format interchangeable core cylinders, allowing flexibility and cost savings.

SKC TECHNICAL DETAILS

Applications
SKC keys and cylinders combat unauthorized key duplication in commercial and institutional buildings. This product can be used wherever key control and key tracking are required.
SKC cylinders can be used in any DORMA lock or exit device, as well as Schlage™, Best™, and many other popular products. DORMA SKC cylinders are available for small format interchangeable core (SFIC), conventional (non-IC) cylinder, and Schlage-style large format interchangeable core (LFIC) applications.

Features
Each DORMA SKC key and key blank is engraved with a unique serial number at the factory. Serial numbers are never repeated, allowing identification and tracking of each key.

Warranty
Lifetime warranty against key breakage.

Patent
United States Patent 7,571,629 expires August 11, 2025.

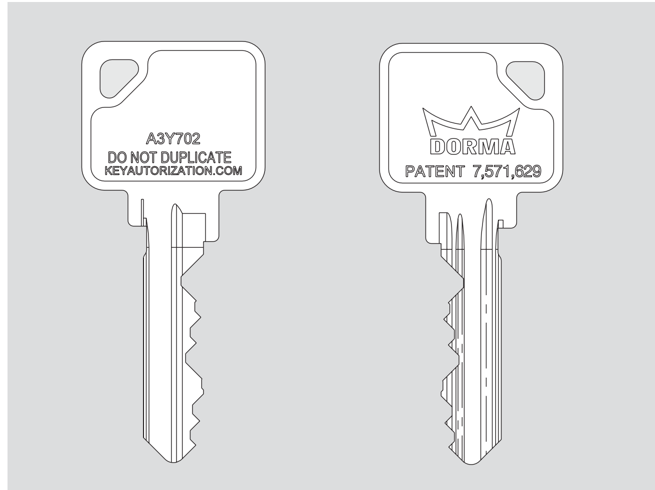
Keyway
DORMA D100 (standard). Other key sections made available for special projects.

Pins
Seven (7) nickel-silver pins (standard).

Keying
Factory master keying or 0-bitted/uncombinated for end user keying.

Construction Keying
Master keyed conventional cylinders are available with lost ball construction keying. Any permanent key (change key or master key) will trigger the construction device.
Interchangeable core locks and cylinders are available with temporary interchangeable cores. The temporary cores can be returned for a credit at the end of the construction project.

Service Items
Key machines, pin kits, and accessory and service items are available to support DORMA SKC systems in the field.





NOMENCLATURE

0-bitted—A cylinder keyed to a blank key for easy keying in the field. Interchangeable cores are not available 0-bitted. Use UNC for cores that will be keyed in the field.

CMK—A master keyed and construction keyed cylinder. DORMA uses the lost ball method in a dedicated pin chamber with either a 0.045 (SC) or a 0.075 (DORMA SKC) diameter construction ball. When the construction master key is no longer needed, a permanent key acts as a breakout key and triggers the construction ball.

KA2—Keyed alike (2) in pairs to a random bitting.

KA4—Keyed alike (4) in sets of four to a random bitting.

KD—Keyed different to a random bitting.

MKD—Keyed into a master key system. This includes cylinders keyed to masters only and SKD groups.

NSK—Keyed alike to a random combination in multiples other than 2 or 4, or keyed to a customer-specified bitting.

UNC—An uncombinated interchangeable core without any caps, pins, springs, or key blanks that is ready for combinating (another word for keying) in the field.

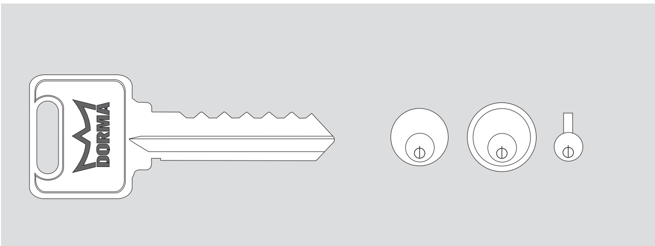
TMP—A temporary interchangeable core spray painted black, blue, or green indicating its keyed alike group. TMP cores do not offer the security of cores keyed to your own system. They make an opening functional for use during construction.

NOTE: DORMA strives to use industry accepted names and terms to describe our products, parts, methods, and procedures. DORMA uses terms accepted by the Associated Locksmiths of America (ALOA), the Door Hardware Institute (DHI), and the Building Hardware Manufactures Association (BHMA). By using industry standard language, we strive to provide accurate consistent service to our customers. If you are in doubt, please contact the DORMA Master Key Department.

DORMA FACTORY MASTER KEY SYSTEMS

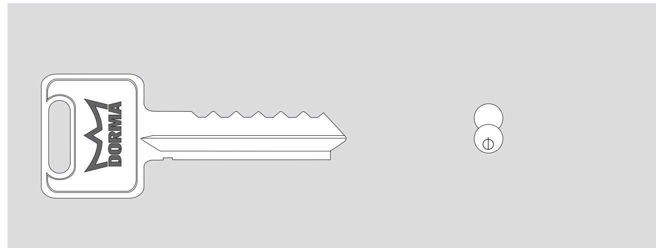
Three product types are available master keyed.

SC & SE Keyways



SC and SE keyways match standard C and E keyways by Schlage, Arrow, Baldwin, and others. 6-pin SC is the default keyway for non-IC locks. SC is available 0-bitted, in stock keying arrangements, factory master keyed, and construction keyed. SE is available 0-bitted, master keyed, or construction keyed. Keys are nickel silver. When product is master keyed, all keys are ordered separately. Keys can be duplicated by locksmiths and home centers.

SFIC Keyways



SFIC Keyways are compatiible with Arrow, Best, and Falcon systems. 7-pin BA is the default for DORMA locks ordered with small format interchangeable cores (SFIC). Cores are available keyed or uncombinated. BA keys are nickel silver. When product is keyed, all keys are ordered separately.

We also offer BB, BC, BD, BE, BF, BG, BH, BJ, BK, BL, BM, and BQ keys and key blanks (stamped **Duplication Prohibited**). 6- and 7-pin cores are available. 7-pin is recommended for keying capacity. All DORMA locksets prepared for SFIC accept both 6- and 7-pin cores.

Keys can be duplicated by most locksmiths.

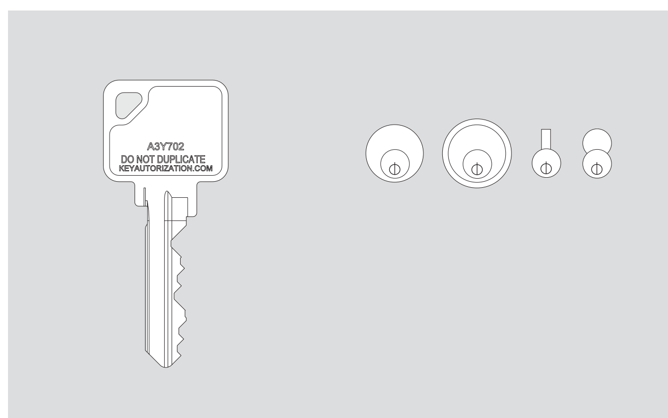
DORMA SKC – Patented Serialized Key Control

- Web-based key identification.
- 7-pin cores and cylinders.
- Tightly controlled key blanks can only be purchased and cut by an authorized partner.

Serialized Key Control is an innovative web-based system in which every SKC key is engraved with a unique serial number. Blanks are restricted and sold only to agents under contract with DORMA. The chain of accountability is maintained at www.keyauthorization.com.

SKC is a 7-pin system that allows interkeying of small format interchangeable cores and conventional mortise, rim, and key-in-lever/knob cylinders. Key duplication can be done in the field by factory-authorized commercial key cutters. SKC is ideal for institutions such as colleges, universities, school districts, healthcare facilities, government buildings, and military installations that need to prevent unauthorized key duplication.
End users have 24/7 real time web access to audit their keys and confirm who made them and when.

There are no stock SKC cylinders—every job is custom. Keys for combinated cores are ordered separately. 0-bitted cylinders and uncombinated cores are sold without blanks. All SKC key blanks are stamped **DO NOT DUPLICATE**.



SERIALIZED KEY CONTROL (SKC)

A leading cause of security breach is unauthorized key duplication. Using a common key available at a local hardware store is very convenient for both you and your rogue employee. Controlled, tracked, and authorized key duplication can solve many security problems.

DORMA's Serialized Key Control products can help you to regain control of your key system.

Like a snowflake, every SKC key blank is unique. A high tech laser engraves a six figure alphanumeric serial number on the head of every key blank.

This unique serial number allows you to track every key transaction on DORMA's patent-pending SKC tracking website.





Home page of www.keyauthorization.com, DORMA's web-based SKC tracking site

0-BITTED RETROFIT CYLINDERS

For field additions to key Systems with popular keyways, DORMA offers 0-bitted retrofit cylinders.

DORMA offers non-IC cylinders in other manufacturers' legacy keyways. These cylinders can be used to key into existing systems, and are available 0-bitted only for keying in the field. All are 6-pin except YG for Yale GA, which is pinned 5, drilled 6.

DORMA Designation	Original Manufacturer	Ilco Blank Numbers	EZ Numbers
AA	Arrow A	1179, A1179A	AR1, AR4
CA	Corbin 60	1001EH, A1001EH	CO87, CO88
CB	Corbin 67	1001EN, 1001EG	CO7, CO36
CC	Corbin 77	R1001EN, R1001EG	SK1, CO62
CD	Corbin 59A1	A1001AH, 1001AH	CO91
CE	CorbinRusswin L4	A1011-L4, 1011-L4	RU101
RA	Russwin 981	N1011P, A1011P	RU4, RU52, RU16
RB	Russwin D1	1011D1, A1011D1	RU45, RU46
GA	Sargent LA	O1007LA, 1007LA	S22, S22 1/2
SF	Schlage F	1145F, A1145F	SC7, SC10
WA	Weiser E	1054WB, A1954WB	WR3.5, WR4
YA	Yale 8	999, 999A	Y1, Y2
YG	Yale GA	999GA, 998GA	Y78

● Available, includes 2 keys

○ Available, order keys separately

Available Keying Configurations	SC	SE	D100	Other Keyways
CMK	○	○	○	–
MKD	○	○	○	–
0-Bit	●	●	○	●
NSK	●	●	–	–
KA4	●	–	–	–
KA2	●	–	–	–
KD	●	–	–	–

Master key system order forms and assistance are available from the DORMA Master Key Department. Call 800-523-8483 for more information.



KEY SYSTEM ARCHITECTURE

NOTE: Many systems are asymmetrical and do not fit neatly into the keying systems defined below. Contact the DORMA Master Keying Department for assistance.

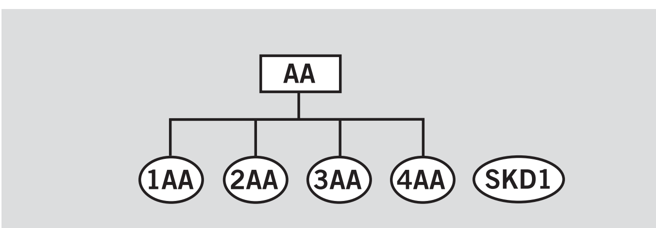
1 Level of Keying

System consists of change keys only. To specify non-master keyed locks either stand alone or as part of a larger master system, use SKD numbers. SKD denotes ***single keyed***. Numbers follow the letters.



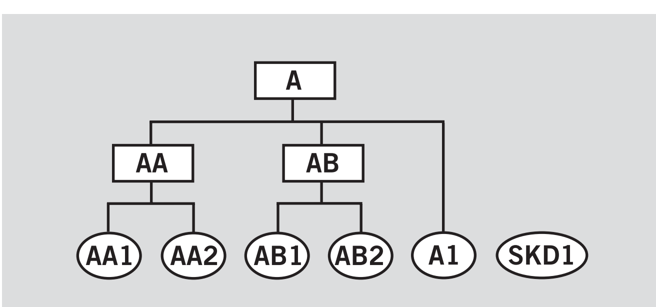
2 Levels of Keying

System consists of a master key and changes (simple master key system). The master key symbol is a pair of identical letters (AA, BB, CC, DD) to prevent confusion with 3 or more levels of keying. Numbers precede the letter pair. Multiple 2-level systems for the same project should have master keys named with different letter pairs.



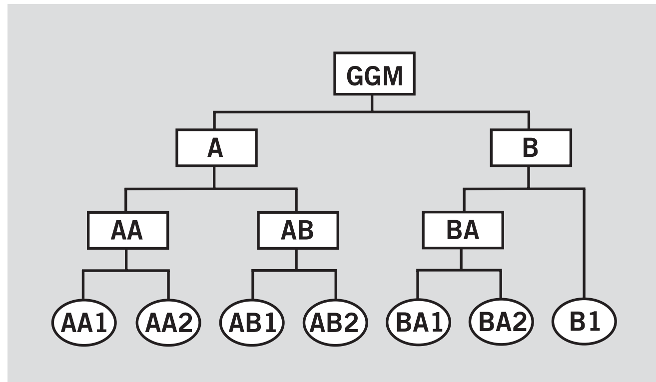
3 Levels of Keying

System consists of a grand master key, master keys, and their associated changes. A single letter symbolizes the grand master. Masters are symbolized by letter pairs—the first letter is the same as the grand master. To signify changes, numbers follow the letters. Do not use I, O, or Q in key systems of 3 or more levels to avoid confusion with the digits 1 and 0.

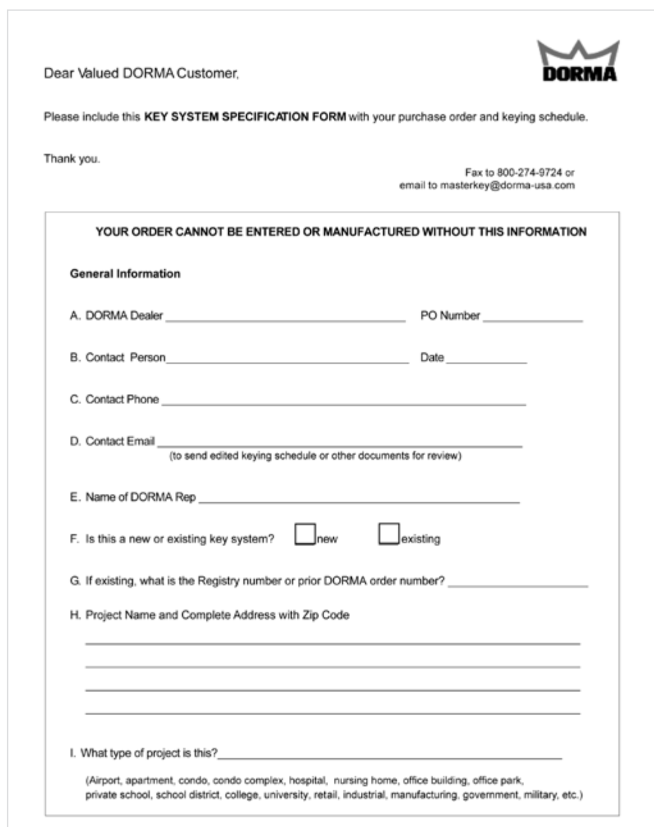


4 Levels of Keying

System consists of a great grand master, grand master keys, their associated master keys, and their associated changes. GGM is the symbol for the great grand. The rest of the symbols are the same as for 3-level systems. Do not use X for a grand.



Sample Key System Form



Dear Valued DORMA Customer,

DORMA

Please include this **KEY SYSTEM SPECIFICATION FORM** with your purchase order and keying schedule.

Thank you.

Fax to 800-274-9724 or
email to masterkey@dorma-usa.com

YOUR ORDER CANNOT BE ENTERED OR MANUFACTURED WITHOUT THIS INFORMATION

General Information

A. DORMA Dealer ______________________ PO Number __________

B. Contact Person ______________________ Date __________

C. Contact Phone ______________________

D. Contact Email ______________________
(to send edited keying schedule or other documents for review)

E. Name of DORMA Rep ______________________

F. Is this a new or existing key system? ☐ new ☐ existing

G. If existing, what is the Registry number or prior DORMA order number? __________

H. Project Name and Complete Address with Zip Code

____

____

____

____

I. What type of project is this? ______________________
(Airport, apartment, condo, condo complex, hospital, nursing home, office building, office park, private school, school district, college, university, retail, industrial, manufacturing, government, military, etc.)

Please visit www.dorma.com for complete and up-to-date design forms.

HOW TO ORDER

Conventional (non-IC) Mortise Cylinders

Example: 90 J 10 SC 118 626 KD

Cylinder Type

Code	Description
90	Conventional Mortise

Cylinder Ring

Code	Description
X	No Ring
H	13/16" Tapered Ring
G	11/16" Tapered Ring
K	17/32" Tapered Ring
J	7/16" Tapered Ring
A	9/32" Tapered Ring
D	1/4" Blocking Ring
C	1/8" Blocking Ring

Cam

Code	Description
01	Adams Rite & DORMA 1340KR Key Removable Mullion
02	Adams Rite 4070
09	DORMA 9600, 9700 & 9800 Exit Z Trim w/09 or 12 Functions
10	DORMA M9050, 9080 & 9082 (2) Mortise Locks; DORMA 9100, 9300, 9400 & 9500 Exit Y Trim/Options & Other Straight Cam Applications
11	DORMA M9056, 9080EL/EU, 9080ELRX/EURX 9082EL/EU & M9900 Mortise Locks w/Dead Bolts
12	DORMA M9053, 9070, 9071 (2), 9076, 9077 (2) & 9060 Inside Cylinder Mortise Locks
13	DORMA M9060 Outside Cylinder Mortise Locks; DORMA 9600, 9700 & 9800 Exit Z Trim w/08 or 11 Functions
15	Schlage Style Clover (L)
16	DORMA 5000 Series Exit J Trim, Sargent & Yale Narrow
19	Best & CorbinRusswin Style Clover
30	Falcon Dead Bolt Style Clover
31	CorbinRusswin DL4000 Style

Keyway

Code	Description
SC	Schlage C
SE	Schlage E
D100	DORMA SKC[1]
AA	Arrow A
CA	Corbin 60
CB	Corbin 67
CC	Corbin 77
CD	Corbin 59A1
CE	CorbinRusswin L4
RA	Russwin 981
RB	Russwin D1
GA	Sargent LA
SF	Schlage F
WA	Weiser E
YA	Yale 8
YG	Yale GA

Retrofit Keyways Available 0-Bitted Only (AA through YG)

Length

Code	Description
300	3"
212	2-1/2"
214	2-1/4"
200	2"
134	1-3/4"
158	1-5/8"
112	1-1/2"
138	1-3/8"
114	1-1/4"
118	1-1/8"

Finish

Code	Description
605	Bright Brass
606	Satin Brass
612	Satin Bronze
613	Dark Oxidized Satin Bronze
625	Bright Chrome
626	Satin Chrome
630	Satin Stainless (also for use with 619)

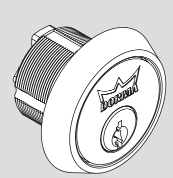
Keying

Code	Description
0BIT	0-Bitted
CMK	Construction Master Keyed
MKD	Master Keyed
NSK	Non-Stock Keyed
KA4	Keyed Alike, Sets of 4
KA2	Keyed Alike, Sets of 2
KD	Keyed Different

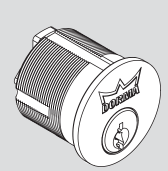
1. Other key sections are used for certain projects. Consult DORMA Master Keying Department when ordering SKC.

Conventional Mortise Cylinders

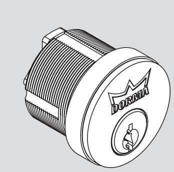
Cylinder with Tapered Ring



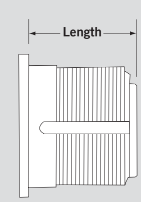
Cylinder with Blocking Ring



Cylinder without Ring



Length Includes Cam



HOW TO ORDER

Small Format Interchangeable Core Mortise Housings

97 X 10 138 626

Cylinder Type

Code	Description
97	For 7-pin Core
96	For 6-pin Core

Cylinder Ring

Code	Description
X	No Ring
H	13/16" Tapered Ring
G	11/16" Tapered Ring
K	17/32" Tapered Ring
J	7/16" Tapered Ring
A	9/32" Tapered Ring
D	1/4" Blocking Ring
C	1/8" Blocking Ring

Cam

Code	Description
01	Adams Rite & DORMA 1340KR Key Removable Mullion
02	Adams Rite 4070
09	DORMA 9600, 9700 & 9800 Exit Z Trim w/09 or 12 Functions
10	DORMA M9050, 9080 & 9082 (2) Mortise Locks; DORMA 9100, 9300, 9400 & 9500 Exit Y Trim/Options & Other Straight Cam Applications
11	DORMA M9056, 9080EL/EU, 9080ELRX/EURX 9082EL/EU & M9900 Mortise Locks w/Dead Bolts
12	DORMA M9053, 9070, 9071 (2), 9076, 9077 (2) & 9060 Inside Cylinder Mortise Locks
13	DORMA M9060 Outside Cylinder Mortise Locks; DORMA 9600, 9700 & 9800 Exit Z Trim w/08 or 11 Functions
15	Schlage Style Clover (L)
16	DORMA 5000 Series Exit J Trim, Sargent & Yale Narrow
19	Best & CorbinRusswin Style Clover
30	Falcon Dead Bolt Style Clover
31	CorbinRusswin DL4000 Style

Length

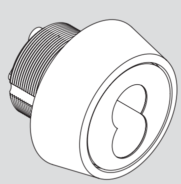
Code	Description
138	1-3/8"
134	1-3/4"
200	2"
214	2-1/4"
212	2-1/2"
300	3"

Finish

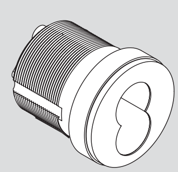
Code	Description
630	Satin Stainless (also for use with 619)
626	Satin Chrome
625	Bright Chrome
613	Dark Oxidized Satin Bronze
612	Satin Bronze
606	Satin Brass
605	Bright Brass

SFIC Mortise Housings

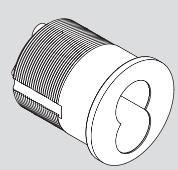
Housing with Tapered Ring



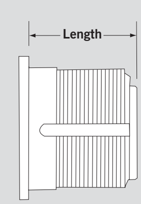
Housing with Blocking Ring



Housing without Ring



Length Includes Cam



HOW TO ORDER

Dummy Cylinders

Example: **91 X 118 626**

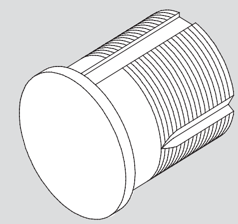
Cylinder Type
- 91 — Dummy

Cylinder Ring
- X — No Ring
- H — 13/16" Tapered Ring
- G — 11/16" Tapered Ring
- K — 17/32" Tapered Ring
- J — 7/16" Tapered Ring
- A — 9/32" Tapered Ring
- D — 1/4" Blocking Ring
- C — 1/8" Blocking Ring

Length
- 118 — 1-1/8"
- 114 — 1-1/4"

Finish
- 605 — Bright Brass
- 606 — Satin Brass
- 612 — Satin Bronze
- 613 — Dark Oxidized Satin Bronze
- 625 — Bright Chrome
- 626 — Satin Chrome

Dummy Cylinder



Thumbturn Cylinders

Example: **92 X 10 118 626**

Cylinder Type
- 92 — Thumbturn

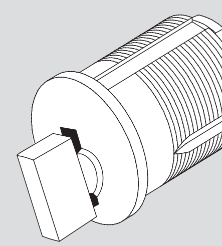
Cylinder Ring
- X — No Ring
- H — 13/16" Tapered Ring
- G — 11/16" Tapered Ring
- K — 17/32" Tapered Ring
- J — 7/16" Tapered Ring
- A — 9/32" Tapered Ring
- D — 1/4" Blocking Ring
- C — 1/8" Blocking Ring

Cam
- 01 — Adams Rite & DORMA 1340KR Key Removable Mullion
- 02 — Adams Rite 4070
- 10 — DORMA M9050, 9080 & 9082 (2) Mortise Locks; DORMA 9100, 9300, 9400 & 9500 Exit Y Trim/Options & Other Straight Cam Applications
- 11 — DORMA M9056, 9080EL/EU, 9080ELRX/EURX 9082EL/EU & M9900 Mortise Locks w/Dead Bolts
- 12 — DORMA M9053, 9070, 9071 (2), 9076, 9077 (2) & 9060 Inside Cylinder Mortise Locks
- 19 — Best & CorbinRusswin Style Clover

Length
- 114 — 1-1/4"
- 118 — 1-1/8"

Finish
- 626 — Satin Chrome
- 625 — Bright Chrome
- 613 — Dark Oxidized Satin Bronze
- 612 — Satin Bronze
- 606 — Satin Brass
- 605 — Bright Brass

Thumbturn Cylinder



NOTE: Thumbturn cylinders are not ADA compliant.

NOTE: For special cam applications, consult DORMA Technical Services.

HOW TO ORDER

Mortise Cylinder Cams for DORMA Product

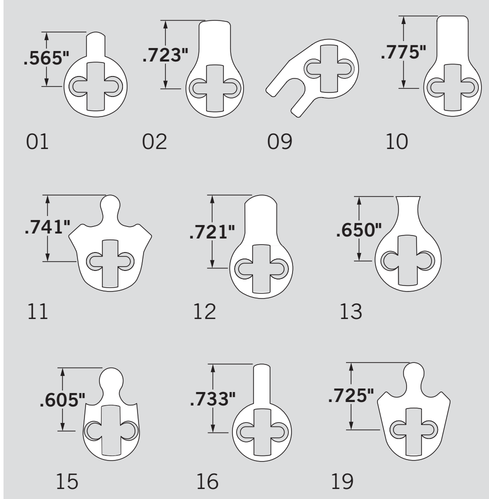
Example: 63 10 D

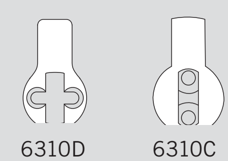
Product Type
- 63 — Mortise Cylinder Cam

Pattern
- C — DORMA SFIC Screw-On; DORMA 93R Housing for Schlage FSIC
- D — DORMA Conventional

Cam
- 01 — DORMA Key Removable Mullion & Adams Rite
- 02 — Adams Rite 4070 & Amarlite: Baldwin Mortise Locks, Miscellaneous Non-DORMA Straight Cam Applications **(Not available in SFIC)**
- 09 — DORMA 9600, 9700 & 9800 Exit Z Trim w/09 or 12 Functions
- 10 — DORMA M9050, 9080 & 9082 (2) Mortise Locks; DORMA 9100, 9300 & 9400 Exit Y Trim/Options & Other Straight Cam Applications
- 11 — DORMA M9056, 9080EL/EU, 9080ELRX/EURX 9082EL/EU & M9900 Mortise Locks w/Dead Bolts
- 12 — DORMA M9053, 9070, 9071 (2), 9076, 9077 (2) & 9060 Inside Cylinder Mortise Locks
- 13 — DORMA M9060 Outside Cylinder Mortise Locks; DORMA 9600, 9700 & 9800 Exit Z Trim w/08 or 11 Functions
- 15 — Schlage Style Clover (L)
- 16 — DORMA 5000 Series Exit J Trim, Sargent & Yale Narrow
- 19 — Best & CorbinRusswin Style Clover **(Not available in SFIC)**

Mortise Cylinder Cams





SFIC cams have mounting screw holes at 12 and 6 o'clock

Cylinder Rings

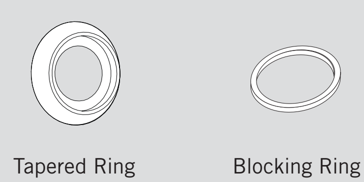
Example: 64 J 626

Product Type
- 64 — Mortise Cylinder Ring

Cylinder Ring
- X — No Ring
- H — 13/16" Tapered Ring
- G — 11/16" Tapered Ring
- K — 17/32" Tapered Ring
- J — 7/16" Tapered Ring
- A — 9/32" Tapered Ring
- D — 1/4" Blocking Ring
- C — 1/8" Blocking Ring

Finish
- 605 — Bright Brass
- 606 — Satin Brass
- 612 — Satin Bronze
- 613 — Dark Oxidized Satin Bronze
- 625 — Bright Chrome
- 626 — Satin Chrome
- 629 — Bright Stainless
- 630 — Satin Stainless (also for use with 619)

Cylinder Rings



HOW TO ORDER

Conventional (non-IC) Rim Cylinders

Example: 80 R 40 SC 626 KD

Cylinder Type
- 80 — Conventional Rim

Cylinder Ring
- R — Standard Ring

Tailpiece
- 40 — Long Horizontal
- 30 — Long Vertical
- 20 — Horizontal
- 10 — Vertical

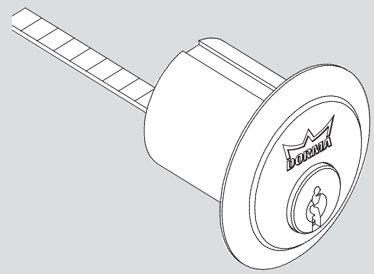
Keyway
- SC — Schlage C
- SE — Schlage E
- D100 — DORMA SKC

Retrofit Keyways Available 0-Bitted Only:
- AA — Arrow A
- CA — Corbin 60
- CB — Corbin 67
- CC — Corbin 77
- CD — Corbin 59A1
- CE — CorbinRusswin L4
- RA — Russwin 981
- RB — Russwin D1
- GA — Sargent LA
- SF — Schlage F
- WA — Weiser E
- YA — Yale 8
- YG — Yale GA

Finish
- 630 — Satin Stainless (also for use with 619)
- 626 — Satin Chrome
- 625 — Bright Chrome
- 613 — Dark Oxidized Satin Satin Bronze
- 612 — Satin Bronze
- 606 — Satin Brass
- 605 — Bright Brass

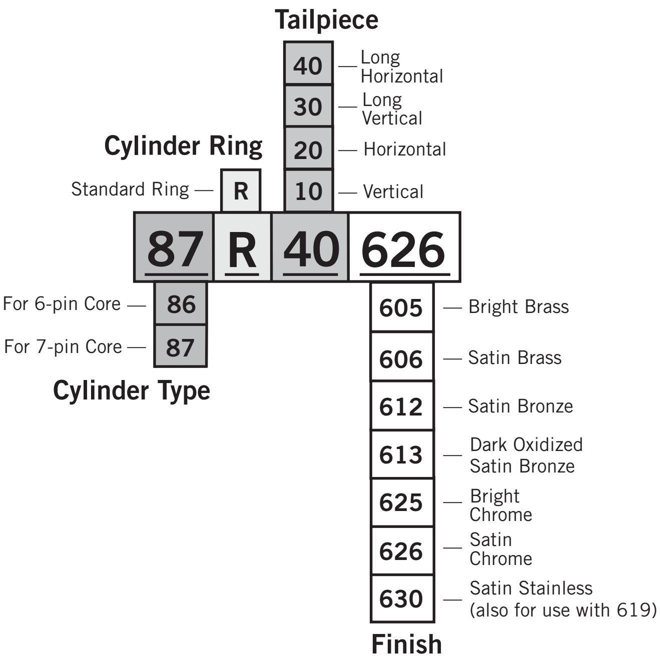
Keying
- KD — Keyed Different
- KA2 — Keyed Alike, Sets of 2
- KA4 — Keyed Alike, Sets of 4
- NSK — Non-Stock Keyed
- MKD — Master Keyed
- CMK — Construction Master Keyed
- 0BIT — 0-Bitted

Conventional (non-IC) Rim Cylinder

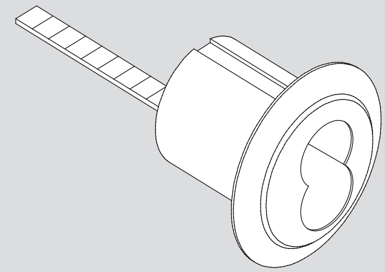


HOW TO ORDER

Interchangeable Core Rim Housings



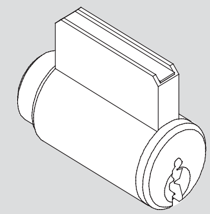
Interchangeable Core Rim Housing



HOW TO ORDER

Conventional (non-IC) Key-In-Lever/Knob Cylinders

Key-in-Lever/Knob Cylinder



70 10 SC 626 KD

Lock Type

Code	Description
70	Lever Designs
71	Knob Designs

Tailpiece

Code	Description
28	C873 Lever Only
27	All C800 Levers except C873 & 885
26	D860 & 863 1-13/16"–2" Door
25	C570
24	C550, 553, 555, 580
23	J210 & J253 Upper Cylinder
22	J253 Lower Cylinder
21	D862 1-13/16"–2" Door
20	D862 1-3/8"–1-3/4" Door
19	D860 & 863 1-3/8"–1-3/4" Door
18	D861
17	DB662
16	DB660
13	Post-July 2005 R08 Trim CL700 Levers
12	CK700 Knobs

Keyway

Retrofit Keyways Available 0-Bitted Only (YG through AA)

Code	Description
YG	Yale GA
YA	Yale 8
WA	Weiser E
SF	Schlage F
GA	Sargent LA
RB	Russwin D1
RA	Russwin 981
CE	CorbinRusswin L4
CD	Corbin 59A1
CC	Corbin 77
CB	Corbin 67
CA	Corbin 60
AA	Arrow A
D100	DORMA SKC
SE	Schlage E
SC	Schlage C

Finish

Code	Description
606	Satin Brass
626	Satin Chrome

Keying

Code	Description
0BIT	0-Bitted
CMK	Construction Master Keyed
MKD	Master Keyed
NSK	Non-Stock Keyed
KA4	Keyed Alike, Sets of 4
KA2	Keyed Alike, Sets of 2
KD	Keyed Different

HOW TO ORDER

Conventional/Interchangeable Core Tailpieces

Example: **67 27 D**

Product Type

Tailpiece	67

Tailpiece

C800D (except C873D), Knobs and Levers	27D
C800C (except C873C), Levers Only	27C
C873D, Knobs and Levers	28D
C873C, Levers Only	28C
C873C, Knobs Only	29C
CK700D, Knobs Only	12D
C800C, Knobs (except C873C); CK700C	12C
CL700D, Levers; R03/08 Exit Trim	13D
CL700C, Levers; R03/08IC Exit Trim	13C
DB660, Single Cylinder Dead Bolt 1-3/8"–1-3/4" Door	16
DB662, Double Cylinder Dead Bolt 1-3/8"–1-3/4" Door	17
D861, Cylinder × Blank Plate Dead Bolt 1-3/8"–1-3/4" Door	18
D860, Single Cylinder & 863 Classroom Dead Bolt 1-3/8"–1-3/4" Door	19
D862, Double Cylinder Dead Bolt 1-3/8"–1-3/4" Door	20
D862, Double Cylinder Dead Bolt 1-13/16"–2" Door	21
C550, 553, 555, 580, Levers	24
C570, Levers	25
D860, Single Cylinder & 863 Classroom Dead Bolt 1-13/16"–2" Door	26
D880, Turn × Blank Plate Dead Bolt	30
D860R, 861R, 862R, 863R Schlage FSIC Dead Bolts (Less Core) 1-3/4"–2-1/2" Door	31R
C885D (Includes Retainer), Levers Only (C885C Not Available)	85

NOTE: (applies to 27D through 13C)
C800C Knobs Require CL/CK700 SFIC Tailpieces (except for C873C)

Cylinder Type

Y	Fits Yale 1210/Medeco 31 Series FSIC
S	Fits Sargent 10 Line KIL
N	Fits Sargent 6300 Series FSIC
E	Fits Corbin/Russwin 2000 Series 6-Pin KIL (tailpiece includes black spacer)
M	Fits Medeco 32 Series FSIC
A	Fits Corbin/Russwin 8000 Series 6-Pin FSIC & Pyramid
R	Fits Schlage FSIC
C	Fits DORMA SFIC
D	Fits DORMA KIL/K

Y, S, N, E, M, A, R: Available in 27 & 28 only for C800 Series Levers

HOW TO ORDER

Small Format Interchangeable Cores

77 BA 606 MKD

Core Length
- 77 — 7-Pin Core
- 76 — 6-Pin Core

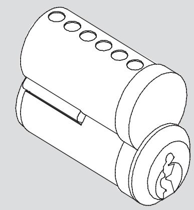
Keyway
- BA — Best A
- BB — Best B
- BC — Best C
- BD — Best D
- BE — Best E
- BF — Best F
- BG — Best G
- BH — Best H
- BJ — Best J
- BK — Best K
- BL — Best L
- BM — Best M
- BQ — Best Q
- TB — Best TB
- D100 — DORMA SKC (supplied standard with DORMA logo - 7-pin Core only)
- BLK — Black Construction Core
- BLU — Blue Construction Core
- GRN — Green Construction Core

Specify Color If Required to Match Existing Project

Finish
- 626 — Satin Chrome
- 606 — Satin Brass

Keying
- MKD — Combinated (Master Keyed)
- UNC — Uncombinated
- TMP — Temporary Construction Core

SFIC



Large Format Interchangeable Cores

New

73 SC 626 MKD

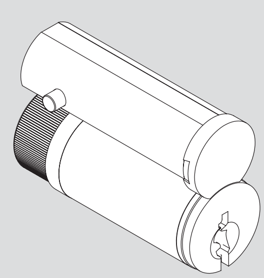
Cylinder Type
- 73

Keyway
- SC — Schlage C
- D100 — DORMA SKC D100
- BLK — Black Construction Core

Finish
- 626
- 606

Keying
- MKD — Master Keyed
- 0BIT — 0-Bitted (Pinne
- TMP — Black Construct

LFIC



HOW TO ORDER

Retrofit Interchangeable Core Rim Housings

Example: 83 R R 40 00 626

Cylinder Type
- 83 — Rim Cylinder Housing

Retrofit Type
- X7 — Sargent XC 11-P-7300B, Arrow Choice Plus CP7S, Arrow Choice Flex C7FS, Arrow Choice Base C7S
- X6 — Arrow Choice Plus CP6S, Arrow Choice Flex C6FS, Arrow Choice Base C6S
- R — Schlage FSIC

Cylinder Ring
- R — Standard Ring

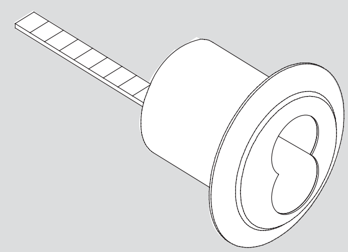
Tailpiece
- 40 — Long Horizontal
- 30 — Long Vertical

Keyway
- 00 — Less Core[1]

Finish
- 605 — Bright Brass
- 606 — Satin Brass
- 612 — Satin Bronze
- 613 — Dark Oxidized Satin Bronze
- 625 — Bright Chrome
- 626 — Satin Chrome
- 630 — Satin Stainless (also for use with 619)

1. Interchangeable cores not available from DORMA for these rim cylinder housings.

Retrofit Interchangeable Core Rim Housing



Retrofit Interchangeable Core Mortise Housings

Example: 93 R G 10 00 112 626

Cylinder Type
- 93 — Mortise Cylinder Housing

Retrofit Type
- X7 — Sargent XC 11-P-7300B, Arrow Choice Plus CP7S, Arrow Choice Flex C7FS, Arrow Choice Base C7S
- X6 — Arrow Choice Plus CP6S, Arrow Choice Flex C6FS, Arrow Choice Base C6S
- R — Schlage FSIC

Cylinder Ring
- X — No Ring
- H — 13/16" Tapered Ring
- G — 11/16" Tapered Ring
- K — 17/32" Tapered Ring
- J — 7/16" Tapered Ring
- A — 9/32" Tapered Ring
- D — 1/4" Blocking Ring
- C — 1/8" Blocking Ring

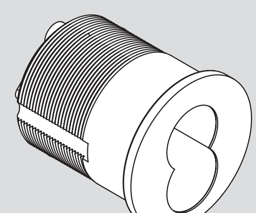
Cam
- 01 — DORMA 1340KR Key Removable Mullion
- 09 — DORMA 9600, 9700 & 9800 Exit Z Trim w/09 or 12 Functions
- 10 — DORMA M9050, 9080 & 9082 (2) Mortise Locks; DORMA 9100, 9300 & 9400 Exit Y Trim/Options & Other Straight Cam Applications
- 11 — DORMA M9056, 9080EL/EU, 9080ELRX/EURX 9082EL/EU & M9900 Mortise Locks w/Dead Bolts
- 12 — DORMA M9053, 9070, 9071 (2), 9076, 9077 (2) & 9060 Inside Cylinder Mortise Locks
- 13 — DORMA M9060 Outside Cylinder Mortise Locks; DORMA 9600, 9700 & 9800 Exit Z Trim w/08 or 11 Functions
- 16 — DORMA 5000 Series Exit J Trim

Keyway
- 00 — Less Core[1]

Length
- 112 — 1-1/2" (R only)
- 134 — 1-3/4" (X7, X6 only)
- 138 — 1-3/8" (X7, X6 only)

Finish
- 605 — Bright Brass
- 606 — Satin Brass
- 612 — Satin Bronze
- 613 — Dark Oxidized Satin Bronze
- 625 — Bright Chrome
- 626 — Satin Chrome
- 630 — Satin Stainless (also for use with 619)

Retrofit Interchangeable Core Mortise Housing



1. Interchangeable cores not available from DORMA for these mortise cylinder housings.

HOW TO ORDER

SFIC Padlocks

New

P1 10 J 626 BA MKD

SFIC Heavy Duty Padlock — **P1**

Shackle Length
- **20** — 2" Shackle
- **10** — 1" Shackle

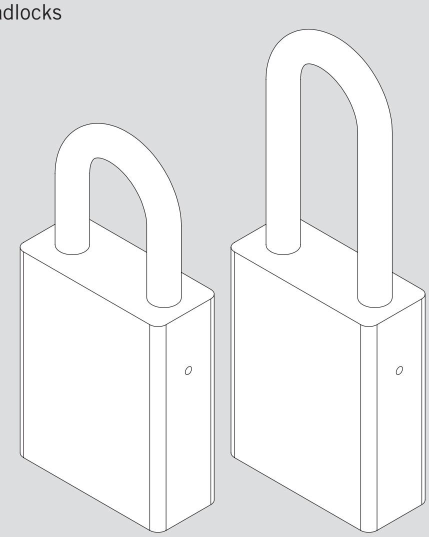
Cylinder Type
- **T** — SFIC, Temporary Core
- **C** — SFIC, with Core
- **J** — SFIC, Less Core

Finish
- **626** — Satin Chrome

Keyway
- **BA** — Best A
- **BB** — Best B
- **BC** — Best C
- **BD** — Best D
- **BE** — Best E
- **BF** — Best F
- **BG** — Best G
- **BH** — Best H
- **BJ** — Best J
- **BK** — Best K
- **BL** — Best L
- **BM** — Best M
- **BQ** — Best Q
- **TB** — Best TB
- **D100** — DORMA SKC 7-Pin Only
- **BLK** — Black Construction Core
- **BLU** — Blue Construction Core
- **GRN** — Green Construction Core

Keying
- **TMP** — Temporary Construction Core
- **MKD** — Combinated (Master Keyed)

SFIC Padlocks



07000392 · 4.15CT · 3M · USA

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